

NL-FSL

Human dimension of technology



该设备由两个用于夹紧成双鞋楦的虎钳组成；虎钳由放置后跟的驱动头和放置鞋尖的顶针组成。
钻孔工位由两个钻头组成，每个钻头配有三个主轴。

设备循环控制系统配备：

- 1 个用于循环管理的 PLC
- 1 对安全光幕，在触发时自动停止循环
- 1 套用于鞋楦夹紧的高低压系统
- 1 个气液增压缸，确保钻孔平稳推进



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技术参数 / TECHNICAL DATA

最大产能/ <i>Maximum production capacity</i>	300 双/小时 300 p/h
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最大消耗功率/ <i>Max power consumption</i>	8 Kw
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重量/ <i>weight</i>	750 Kg
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The machine consists of two clamps for securing a pair of shoe lasts. Each clamp is composed of a driver (where the heel is positioned) and a tailstock (where the toe is positioned).

Drilling Station

The drilling station features two drilling heads, each equipped with three spindles.

Machine Cycle Control

The machine cycle is managed and controlled by the following components:

- 1 PLC for cycle management.
- 1 pair of safety light curtains to interrupt the cycle if they are obstructed.
- 1 high-low pressure system for last clamping.
- 1 hydropneumatic cylinder to ensure constant drilling feed.



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