

SDF4HS⁺

Human dimension of technology



Slim 4.0
COMPATIBLE



newlast
group
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SDF4 HS+ 是上一代双对整理机。创新的“燕尾榫”支持在最后一个顶部，而不是在脚趾和脚跟允许完美地完成三对鞋楦，没有任何进一步的手工操作。

这种夹紧系统，允许完整的加工和消除所有风险的模型造成的尾座夹紧

由于它的9个插值轴，在一个工作中完成两对持续时间是可能的。循环（5/6分钟）。SDF4 HS+ 机器允许快速和精确地执行.FRV文件，在原始和所有其他大小。在工作循环中，还可以阐述下一个尺寸或不同的模型。

SDF技术是Newlast意大利最新一项专利。





技术数据/ TECHNICAL DATA



同时可加工鞋楦数量 (双)/ 2 p
N. of pairs working
at the same time

每小时产量 (双)/ 26 p/h
N. of pairs produced
in an hour

工作循环平均时间/
Average cycle time 4,5 min

最大加工直径 Ø/
Max turnable Ø 300 mm

最大加工长度/
Maximum
working length 420 mm

细削刀纹间隔/
Finishing pitch 0.1÷2
mm/rev

旋转速度/
Rotation speed 10÷100 rev
min-rev max

旋转刀头直径 Ø/
Rotating milling heads Ø 90x29 mm

安装功率/
installed power 22 Kw

气压/
Air pressure 6 bar

重量/ Weight 6300 Kg

尺寸/ Dimensions 3050x2040
x2500h mm

SDF4 HS+ is the last generation two-pairs finishing machine. The innovative “dovetail” support on the top of the last, rather than on the toe and on the heel allows to perfectly finish three pairs of lasts, without any further manual operations. This clamping system, allows the complete processing and eliminates all the risks of deformation of the model caused by tailstock clamping. Thanks to its 9 interpolated axis, it is possible to finish two pairs of lasts in only one working cycle (5/6 minutes). SDF4 HS+ machine allows the fast and precise execution of .FRV™ files, in the original and in all the other sizes. During the working cycle it is also possible to elaborate the next size or a different model. SDF technology is a Newlast Italia patent.



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